DETERMINATION OF FLAKINESS INDEX AND ELONGATION INDEX OF COARSE AGGREGATE(IS 2386 (Part 1) 1963 (RA 2007)

Lab ID	:	**CP-RW-2020-10-01-03**	**Date: 19-06-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.	
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.	
Project Name	:	Filling Potholes in Ward No 3, Attur.	
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010	
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21	
Source of Sample	:	Sample supplied by Agency	
Sample Condition	:	Satisfactory	
Date of Receipt	:	17-06-20	
Type of Mix	:	Coarse Aggregate for WMM (Wet Mix Macadam)	
Date of test	:	17-06-20	

Result:

Index	Percentage of Flakiness and Elongation Index	Secified limits as per MORTH specification table 400-12
Flakiness Index	12.8%	Combined Flakiness & Elongation Index for WMM is Maximum 35%
Elongation Index	12.5%	
Combined Flakiness and Elongation Index for WMM	25.3%	

* The results obtained are satisfactory as per standard requirements.

Note:-

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TEST REPORT ON BITUMEN

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 29-06-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer's Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Sample supplied by Agency
Sample Condition	:	Satisfactory
Date of Receipt	:	26-06-20
Sample Type	:	Bitumen
Reference to BIS codes	:	IS: 1201-1220(1978) (Reaffirmed-2004)
Date of test	:	26-06-20

Test Results

Sl.no	Name of Test	Result	Requirements as per IS:73-2013
1	Penetration at 25°C , in 1/10th mm	64	60 to 70
2	Softening Point, °C	51.2	Min. 40°C
3	Ductility, cm	98	Min. 75cm
4	Flash point, °C	245	Min. 220°C
	Fire point, °C	272	

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TEST RESULTS OF GRADATION FOR WMM

Lab ID	:	CP-RW-2020-10-01-03 **Date: 19-06-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Sample supplied by Agency
Sample Condition	:	Satisfactory
Date of Receipt	:	17-06-20
Type of Mix	:	WMM (Wet Mix Macadam)
Date of test	:	17-06-20
Oven Dry Weight	:	11000 Grams

IS Sieve Size(mm)	Weight Retained (gm)	Cumulative Weight Retained (gm)	% Cumulative Weight Retained	% Passing	Spec.I.Vide Table 400.13 MORTH Specification
53	0	0	0.0	100.0	100
45	315	315	2.9	97.1	95-100
22.4	2259	2574	23.4	76.6	60-80
11.2	2179	4753	43.2	56.8	40-60
4.75	2251	7004	63.7	36.3	25-40
2.36	1621	8625	78.4	21.6	15-30
0.6	623	9248	84.1	15.9	8-22
0.075	1338	10586	96.2	3.8	0-5

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QC ABSTRACT

NAME OF WORK: Filling Potholes in Ward No 3, Attur.

SL NO	Item Of Work	Name of Test	Frequency of Test/Quantity	Executed Quantity	Number of Tests Required	Number of Tests Conducted
		Materials				
1	WMM	Sieve Analysis	One Test		1	1
		Impact Value	One Test		1	1
		Flakiness Index	One Test		1	1
		Elongation Index	One Test		1	1
2	BITUMEN	Ductility	One Test		1	1
		Softening Point	One Test		1	1
		Penetration	One Test		1	1
		Flash Point	One Test		1	1
		Fire Point	One Test		1	1
3	BC	SIEVE ANALYSIS	One Test		1	1
		STRIPPING VALUE	One Test		1	1
		Flakiness Index	One Test		1	1
		Elongation Index	One Test		1	1
		IMPACT VALUE	One Test		1	1
		Specific gravity	One Test		1	1
		Water Absorption	One Test		1	1
		Marshal Stability	One Test		1	1
		Marshal flow	One Test		1	1
		Percent air Voids	One Test		1	1
		Percent Voids in mineral	One Test		1	1
		Percent Voids filled with Bitumen	One Test		1	1
		Density	One Test		1	1
		Gradation	One Test		1	1
4	TACK COAT	Rate of spread	One Test		1	1

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TEST RESULTS OF GRADATION FOR BC
IS 2386 (Part 1) 1963 (RA 2007)

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 03-07-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Sample supplied by Agency
Sample Condition	:	Satisfactory
Date of Receipt	:	01-07-20
Type of Mix	:	BC-Plant (Bituminous Concrete)
Date of test	:	01-07-20
Oven Dry Weight	:	5000 Grams

IS Sieve Size (mm)	Weight Retained (gm)	Comulative Weight Retained (gm)	Comulative % of Retained	Comulative % of Passing	Secified limits as per MORTH specification table 500-17(grading-2)
19	0	0	0.0	100.0	100
13.2	89	89	1.8	98.2	90-100
9.5	702	791	15.8	84.2	70-88
4.75	895	1686	33.7	66.3	53-71
2.36	587	2273	45.5	54.5	42-58
1.18	492	2765	55.3	44.7	34-48
0.6	503	3268	65.4	34.6	26-38
0.3	528	3796	75.9	24.1	18-28
0.15	458	4254	85.1	14.9	12-20
0.075	350	4604	92.1	7.9	4-10
PAN	396	5000	100	0.0	0

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TEST REPORT OF AGGEGRATE STRIPPING VALUE OF ROAD AGGRGATE (IS:6241)

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 04-07-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Sample supplied by Agency
Sample Condition	:	Satisfactory
Date of Receipt	:	01-07-20
Type of Mix	:	BC(Bitumenous Concrete)
Date of test	:	01-07-20

Type of Binder	:	60/70
% of Binder Used	:	5.0%
Weight of Aggregate	:	200.0 gm
Weight of Binder	:	10.0 gm
Temperature of water bath	:	40°C

No of test	Retained Stripping Percentage	Stripping Percentage	Average Retained Stripping Percentage	Secified limits as per MORTH specification table 500-8
1	98.5	1.5	98.3	Minimum Retained Coating 95%
2	98.5	1.5		
3	98.0	2.0		

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PHYSICAL REQUIREMENTS FOR COARSE AGGREGATE FOR BITUMINOUS CONCRETE

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 04-07-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Sample supplied by Agency
Sample Condition	:	Satisfactory
Date of Receipt	:	01-07-20
Type of Mix	:	BC (Bituminous Concrete)
Date of test	:	01-07-20

Table 500-16 : Physical Requirements fo Coarse Aggregate for Bituminous Concrete

Property	Test	Result	Specification	Method of Test
Partical Shape	Flakiness Index	12.4	Combined Flakiness & Elongation Index for BC is Maximum 35%	IS:2386 Part I
	Elongation Index	11.8		
Strength	Aggregate Impact Value	22.1	Maximum 24%	IS:2386 Part IV
Specific gravity	Specific gravity	2.68	Maximum 2.7	IS:2386 Part III
Water Absorption	Water Absorption	0.21	Maximum 2%	IS:2386 Part III

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TESTS RESULTS ON STABILITY OF MIX

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 04-07-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Source of Sample	:	Hot Mix Plant, Bangalore
Sample Condition	:	Satisfactory
Date of Receipt	:	01-07-20
Type of Mix	:	BC (Bituminous Concrete)
Date of test	:	01-07-20

The results of the tests conducted on the Bituminous Concrete mix sample are as follow

Sl.No	Particulars of observations	TEST 1	TEST 2	Secified limits as per MORTH specification table 500-11
1	Marshal Stability at 60°C, KN	11.14	11.13	10KN(min)
2	Marshal flow at 60°C, mm	3.52	3.51	2-4
3	Percent air Voids	4.82	4.83	3-5
4	Percent Voids in mineral Aggregate(VMA %)	14.28	14.26	13-15
5	Percent Voids filled with Bitumen(VFB %)	71.87	71.63	65-75
6	Density, g/cc	2.25	2.26	–

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TEST RESULTS OF BITUMEN BINDAR CONTENT AND GRADATION FOR BC
IS 2386 (Part 1) 1963 (RA 2011)

Lab ID : CP-RW-2020-10-01-03 **Date: 09-07-20**

Customer : Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.

Address : Yelahanka Satellite Town Sub Division, BBMP, Bangalore.

Project Name : Filling Potholes in Ward No 3, Attur.

Agency : Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010

Customer Reference : BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21

Source of Sample : Sample supplied by Agency

Date of Receipt : 06-07-20

Type of Mix : BC (Bituminous Concrete)

Date of test : 06-07-20

SLno	Description	Index	Trail 1	Trail 2
1	Weight of the Sample	A	500	500
2	Weight of the sample After extraction	B	477	476
3	Bitumen percentage	$\frac{A-B}{A} \times 100$	5.90	6.00
4	Average percentage	%	6.0	

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Certificate No.: TC-5548

Lab ID : CP-RW-2020-10-01-03

Date: 09-07-20

AFTER EXTRACTION - Trail-1

Total Weight of the Sample(gm) : 477

IS Sieve Size (mm)	Weight Retained (gm)	Comulative Weight Retained (gm)	Comulative % of Retained	Comulative % of Passing	Secified limits as per MORTH specification table 500-23(grading-2)
19	0	0	0.0	100.0	100
13.2	4	4	0.8	99.2	90-100
9.5	62	66	13.8	86.2	70-88
4.75	112	178	37.3	62.7	53-71
2.36	88	266	55.8	44.2	42-58
1.18	29	295	61.8	38.2	34-48
0.6	11	306	64.2	35.8	26-38
0.3	46	352	73.8	26.2	18-28
0.15	45	397	83.2	16.8	12-20
0.075	55	452	94.8	5.2	4-10

AFTER EXTRACTION - Trail-2

Total Weight of the Sample(gm) : 476

IS Sieve Size (mm)	Weight Retained (gm)	Comulative Weight Retained (gm)	Comulative % of Retained	Comulative % of Passing	Secified limits as per MORTH specification table 500-23(grading-2)
19	0	0	0.0	100.0	100
13.2	4	4	0.8	99.2	90-100
9.5	62	66	13.9	86.1	70-88
4.75	112	178	37.4	62.6	53-71
2.36	88	266	55.9	44.1	42-58
1.18	29	295	62.0	38.0	34-48
0.6	11	306	64.3	35.7	26-38
0.3	46	352	73.9	26.1	18-28
0.15	45	397	83.4	16.6	12-20
0.075	55	452	95.0	5.0	4-10

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DETERMINATION OF RATE OF SPREAD TACK COAT

Lab ID	:	**CP-RW-2020-10-01-03** **Date: 07-07-20**
Customer	:	Assistant Executive Engineer, Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Address	:	Yelahanka Satellite Town Sub Division, BBMP, Bangalore.
Project Name	:	Filling Potholes in Ward No 3, Attur.
Agency	:	Sri.R.Rangaswamy, No:37, 19th Cross, 1st N Block, Mahalakshmipuram, Rajajinagara, Bangalore-560010
Customer Reference	:	BBMP/EE/YNK.D/EPMT-01/W.O/40/2020-21
Sample Condition	:	Satisfactory
Date of Receipt	:	06-07-20
Type of Mix	:	Tack coat
Date of test	:	06-07-20

SLNo	Determination	Unit	TEST 1	TEST 2
1	Size of Plate (mxm)	Mt	0.30 x .30	0.30 x .30
2	Area of Plate (a)	Sq.mtr	0.09	0.09
3	Initial Wt of empty Plate (b)	Kg	0.78	0.748
4	Final weight of plate after application of tack Coat (c)	Kg	0.803	0.771
5	Weight of tack Coat (d=c-b)	Kg	0.023	0.023
6	Rate of spread of tack coat	Kg/sq.m	0.256	0.256
7	Average	Kg/sq.m	0.256	
8	Specified Limit	Kg/sq.m	0.250 Kg/sq.m	

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